



# ***"The Threat to Rare Earths, Precious Metals and Minerals and the Electronic Materials Supply Chain"***

*December 13, 2011*

# Welcome



Karen Savala  
President  
SEMI Americas

Karen Savala is president of SEMI Americas. Savala assumes responsibility for the association's Americas programs, including events, products and services. She is responsible for relationships with SEMI members as well as industry, government and academia in the region.

Savala joined SEMI in 1984 and has served in numerous managerial and executive roles, including positions in International Standards, executive programs, publishing, and outreach and membership. She established the "Voice of the Customer" program which helped drive product and service improvements to improve SEMI member satisfaction.

Savala earned a business management and communications degree from San Jose State University in San Jose, California.



The SEMI Chemicals and Gases Manufacturers Group's first webinar offering on precious metals, minerals and the Materials supply chain will help you:

- get up to speed on material issues that are critical to electronics manufacturing
- give you what you need to know about emerging markets, new materials, the changing supply chain and new business models.





**Lita Shon-Roy**  
**Sr. Managing Partner**  
**Techcet Group, LLC.**

Lita Shon-Roy's experience in the electronics industry spans from marketing and sales of semiconductor chips, equipment and specialty process materials to process engineering of TFT displays. She has worked for companies up and down the materials supply chain. Lita holds a Masters degree in electrical engineering from USC, a Bachelor's degree in chemical engineering from UC San Diego and is working toward completion of her MBA.





Electronics Materials Information

# Rare Earths, Metals and Minerals – Threats to Electronics Business

By Techcet CA, LLC.  
L. Shon-Roy  
Sr. Partner

SEMI Materials Webinar

Lshonroy@techcet.com 12/13/2011



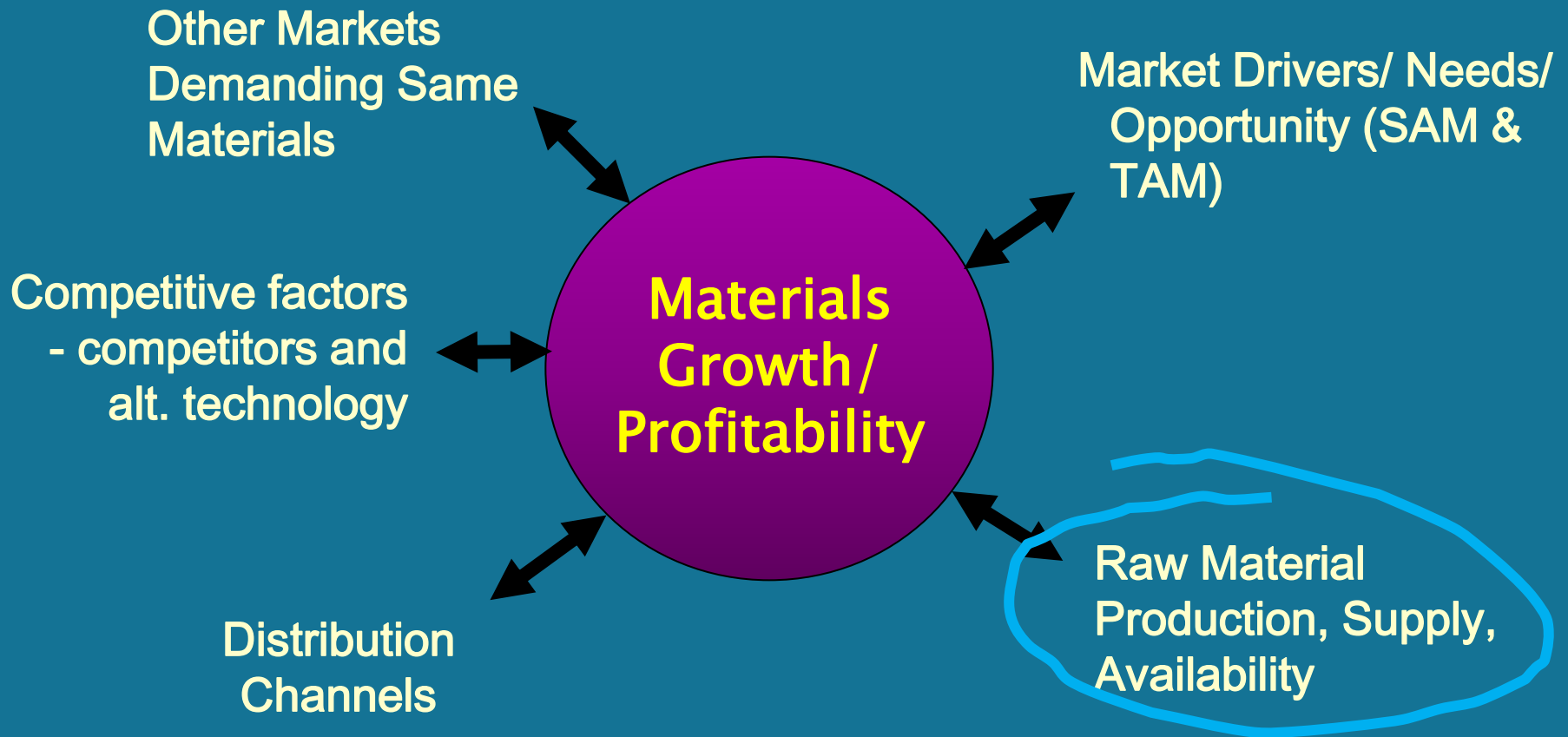
# Disclaimer

- ▶ This presentation represents the interpretation and analysis of information generally available to the public or released by responsible agencies or individuals. Data was obtained from sources considered reliable. However, accuracy or completeness is not guaranteed.

# Outline

- ▶ Overview of Rare Earths, Metals, Minerals – What and Why? (Techcet)
- ▶ Market Dynamics Changing given problems with Rare Earth/Metals availability (Techcet)
- ▶ Materials at most risk and associated market sizes (USGS)
- ▶ Geopolitical Situation (USGS)
  - Those at most risk
  - Supply chain security
  - Depletion

# Market Dynamics





# Techcet MegaTrends™

- ▶ **Rare Earth Elements – China Puts Materials on Allocation**
  - All raw REE have export quotas
- ▶ **Asian Countries “Require” Local Content**
  - Significant Market Capture of Materials Business by Locals (and Seeming Local)
- ▶ **Cost of “Earth, Wind, and Fire” Climbing – REE, Metals, and Minerals will continue to be constrained given increased cost of energy and depletion of existing mines.**

# Three Types of Business Threats

1. Unprocessed rare earths, metals and minerals controlled or at risk of being limited by China
2. Unprocessed metals/minerals that are limited or at risk because of only few mines in existence.
3. The processing of ore being limited or at risk because of few processing sites in existence.

# Looming Shortage of Chinese Exported Materials

- ▶ **The Rare Earth Elements ('REEs'), precious metals and minerals**
  - Critically important to tech world: communication, transportation, & energy.
- ▶ **For many applications there are no alternatives**
- ▶ **China - Major Producer**
  - China Supplies about 90% of REEs.
  - China's Increased Internal Demand
  - 2011 35% Decrease in Export of REEs
- ▶ **Alternative Producers**
  - Lower Abundance: Much Exploration, Little Mining
  - Complex Isolation Chemistry

# Rare Earth Elements, and Semi/Precious Metals

H																	He
Li	Be											B	C	N	O	F	Ne
Na	Mg											Al	Si	P	S	Cl	Ar
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe
Cs	Ba		Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn
Fr	Ra		Rf	Db	Sg	Bh	Hs	Mt	Uun	Uuu	Uub						
		La	Ce	Pr	Nd	Pm	Sm	Eu	Gd	Tb	Dy	Ho	Er	Tm	Yb	Lu	
		Ac	Th	Pa	U	Np	Pu	Am	Cm	Bk	Cf	Es	Fm	Md	No	Lr	



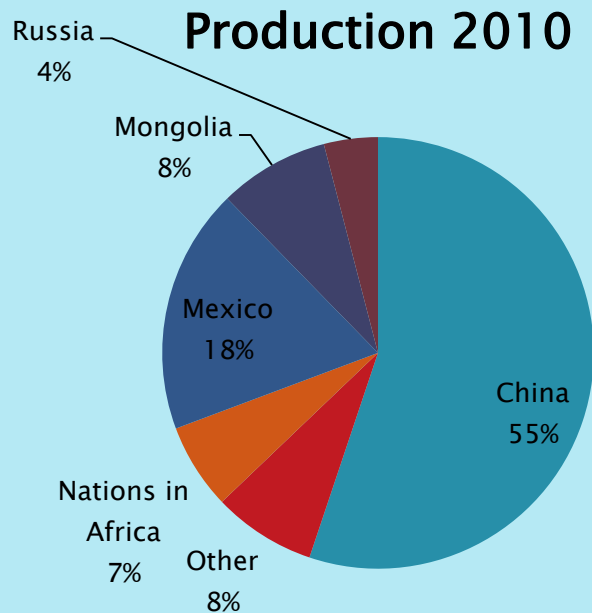
= China controlling/limiting supply

= Another country controlling/limiting supply

# Materials at Highest Risk

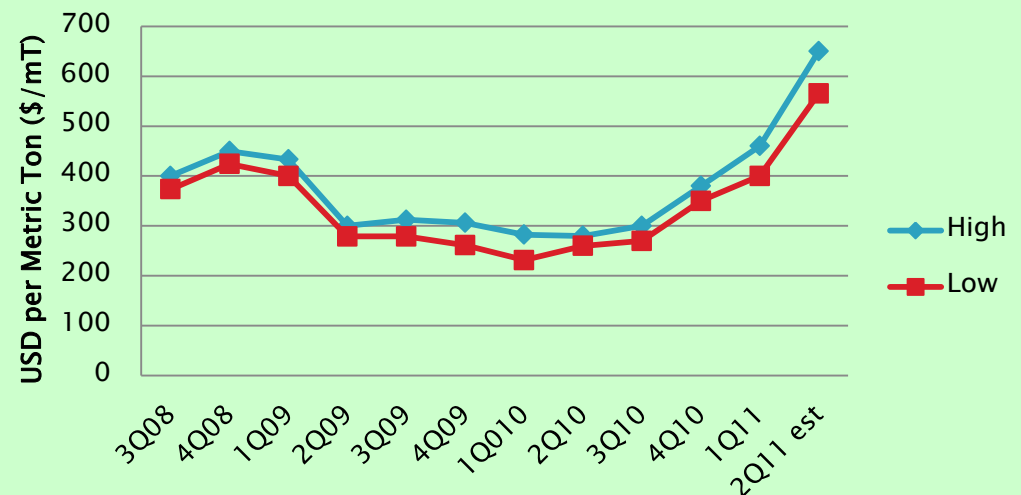
Semiconductor	Material	Application
	Ceria	Chemical Mechanical Polishing (CMP)
	Tantalum	Sputter Targets for 90nm and beyond
	Tungsten	WF6 for interconnect
	Phosphor rock	Wet clean: phosphoric acid
	Fluorspar	Wet clean: HF
	Titanium	Sputter Targets
	Molybdenum	Photomasks and disk drive heads
	Cobalt	Gate and capping layers
	Antimony	Doping
	Germane	Strain -gate
	Platinum group metals	Bonding/packaging and specialty applications
	Copper	Electroplating metal
	Ruthenium	Interconnect material
	Hi purity Quartz and silica	Quartz equipment parts
Displays/TFTs	Material	Application
	Indium*	ITO for transparent conductive oxide
	Molybdenum	Interconnect metal
	* also used for PV applications	

# Fluorspar Prices Escalating



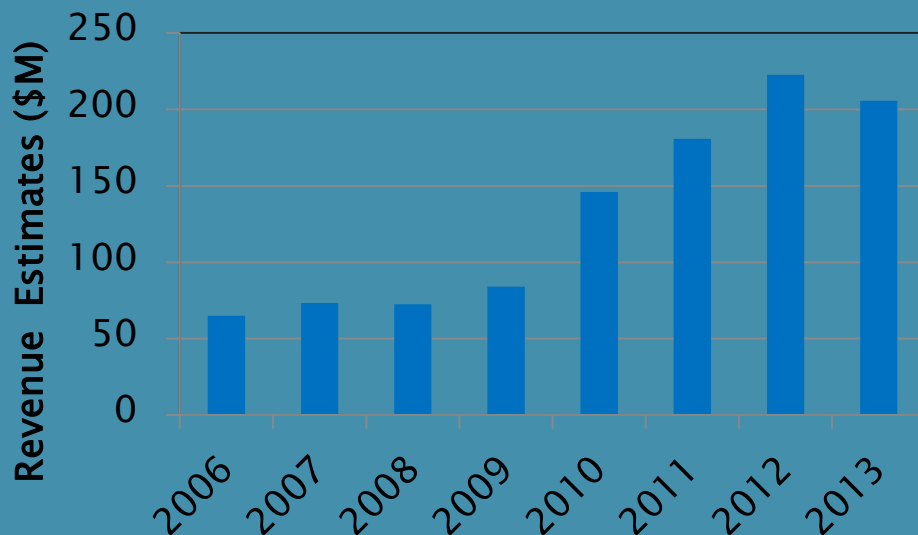
- ▶ China dominates supply
- ▶ Gov't restrictions limit export /availability driving prices up

## Acid Grade Fluorspar Pricing FOB China





# Tantalum Supply and Demand



- Jay Roberge (Equitas Resources) “there is no commodity in a greater supply shortfall than tantalum”
- Ta ore has escalated in price from \$45-47/lb in 2008 to \$120-\$130/lb in 2011

2009 Ta Target Revenues ~ \$70M will soar to >\$140M in 2010 due to price escalation; **2012 growth will be mostly attributed to price escalation**

Ta Supply	2000	2010	comments
Australia	1.3	0.8	1- mining Op. 3-companies
Africa	0.79	2.1	<u>Humanitarian</u> issues
Brazil	0.42	1.8	
China	0.37	0.33	
SE Asia	0.25	0.27	
Canada	0.17	0.25	
Others	0.05	0.2	
Recycled	0.75	0.5	
Stockpiles	0.65	0.4	
Total Supply	5.25	6.65	
Demand	5.2	6.95	
Shortfall	0.05	-0.30	

# Techcet Group

- Business Development and Strategic Planning Consulting –electronic materials business & technical trends
- Techcet Critical Material Reports\* :
  - High K & Metal ALD/CVD Precursors
  - Interconnect Materials Beyond 65nm
  - Solar Cell Process Materials
  - Solar Cell Equipment Consumables
  - Polysilicon Market and Supply Chain
  - Ceramics
  - Ion Implant Sources
  - Liquid Dopants
  - Low Temperature Dielectric Precursors
  - CMP Consumables
  - Gases
  - Graphite
  - Masks and Reticles
  - Photoresists and Photoresist Ancillaries
  - Quartz
  - Silicon Carbide
  - Sputter Targets
  - Wet Chemicals



**Keith Long**  
**Mineral Resource Analyst**  
**Western Mineral and Environmental**  
**Resources Science Center**  
**U.S. Geological Survey**

Keith Long earned a PhD in Mineral Economics from the University of Arizona in 1988 and is currently a Senior Mineral Resource Analyst for the U.S. Geological Survey in Tucson, Arizona. His current research is on strategic and critical minerals, especially the Energy Critical Minerals (ECs) required for alternative energy technologies.



# Future Supplies of Critical Elements

*Geologic, technical, and political-economic constraints*

By Keith R. Long, Mineral Resource Analysts  
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# Measures of Mineral Supply Risk

- **Concentration of suppliers**
  - When production is concentrated in a few countries, supply risk is greater
  - Use two-country Concentration Ratio; percent of world production represented by the two largest producing countries
- **Political Risk Index**
  - Use risk of default on sovereign debt as a proxy for political risk – range from 0 (low) to 7 (high) risk

	CR2	PRI	Production metric t	Value billion USD
Antimony	91	2.3	135,000	1.1
Cobalt	50	1.4	88,000	4.1
Copper	44	2.4	16,200,000	120
Fluorspar	72	2.4	5,400,000	0.6
Germanium	58	0.9	120	0.1
Indium	68	1.2	574	0.3
Molybdenum	57	1.6	234,000	3.7
Phosphate	48	2.3	176,000,000	9.0
Rare Earths	99	2.0	134,000	0.9
Ruthenium	79	1.5	32	0.2
Tantalum	75	2.0	670	0.05
Titanium Metal	46	1.5	132,000	1.5
Tungsten	81	2.3	61,000	1.2
Quartz	100	0.0	NA	NA



# Rare Earth Elements

- What are the rare earths?
- How did China take over world production from the United States?
- What are the prospects for new REE mines outside of China?
- What has been the effect of Chinese export restrictions?

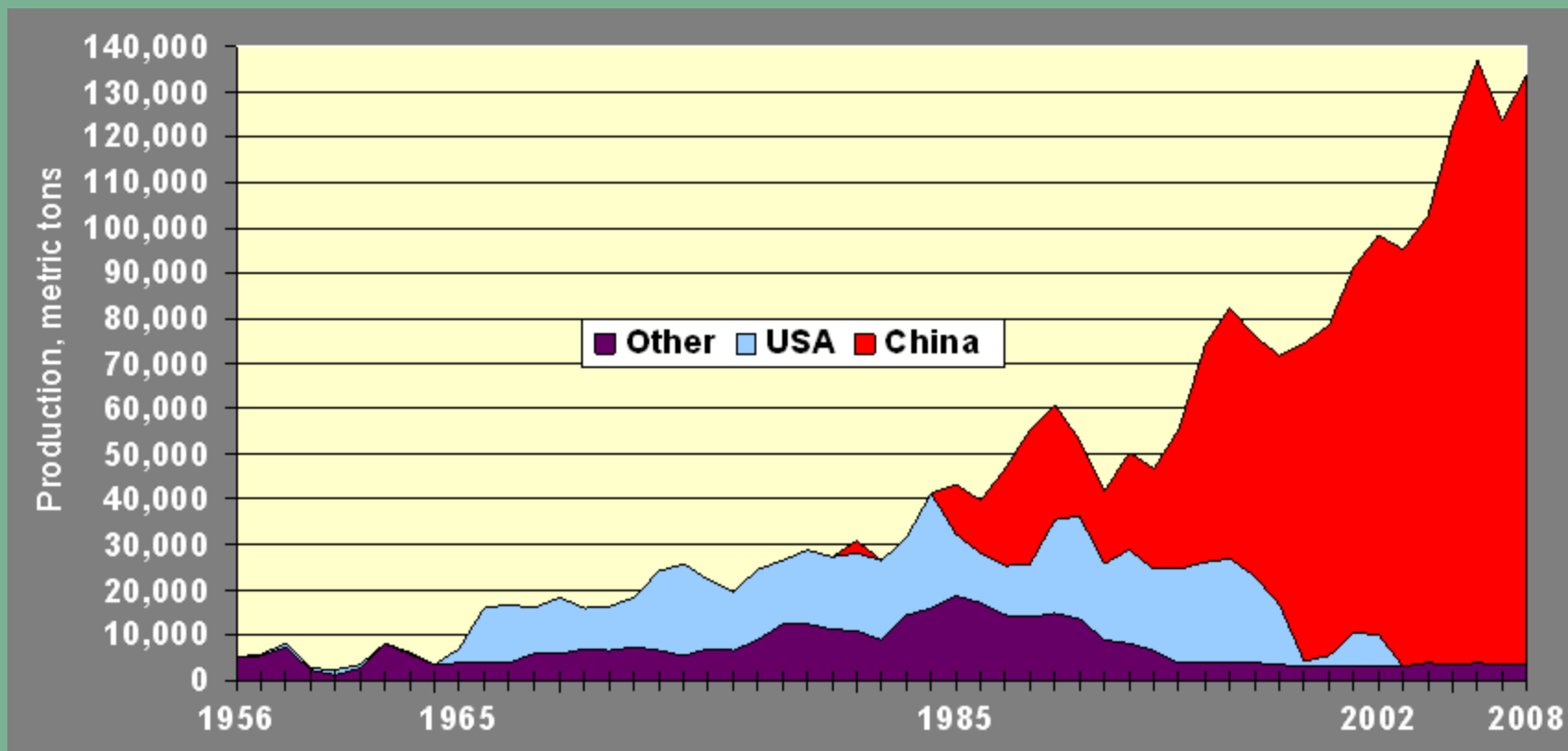
# PERIODIC TABLE OF THE ELEMENTS

1 <b>H</b> Hydrogen																	2 <b>He</b> Helium
3 <b>Li</b> Lithium	4 <b>Be</b> Beryllium											5 <b>B</b> Boron	6 <b>C</b> Carbon	7 <b>N</b> Nitrogen	8 <b>O</b> Oxygen	9 <b>F</b> Fluorine	10 <b>Ne</b> Neon
11 <b>Na</b> Sodium	12 <b>Mg</b> Magnesium											13 <b>Al</b> Aluminum	14 <b>Si</b> Silicon	15 <b>P</b> Phosphorus	16 <b>S</b> Sulphur	17 <b>Cl</b> Chlorine	18 <b>Ar</b> Argon
19 <b>K</b> Potassium	20 <b>Ca</b> Calcium	21 <b>Sc</b> Scandium	22 <b>Ti</b> Titanium	23 <b>V</b> Vanadium	24 <b>Cr</b> Chromium	25 <b>Mn</b> Manganese	26 <b>Fe</b> Iron	27 <b>Co</b> Cobalt	28 <b>Ni</b> Nickel	29 <b>Cu</b> Copper	30 <b>Zn</b> Zinc	31 <b>Ga</b> Gallium	32 <b>Ge</b> Germanium	33 <b>As</b> Arsenic	34 <b>Se</b> Selenium	35 <b>Br</b> Bromine	36 <b>Kr</b> Krypton
37 <b>Rb</b> Rubidium	38 <b>Sr</b> Strontium	39 <b>Y</b> Yttrium	40 <b>Zr</b> Zirconium	41 <b>Nb</b> Niobium	42 <b>Mo</b> Molybdenum	43 <b>Tc</b> Technetium	44 <b>Ru</b> Ruthenium	45 <b>Rh</b> Rhodium	46 <b>Pd</b> Palladium	47 <b>Ag</b> Silver	48 <b>Cd</b> Cadmium	49 <b>In</b> Indium	50 <b>Sn</b> Tin	51 <b>Sb</b> Antimony	52 <b>Te</b> Tellurium	53 <b>I</b> Iodine	54 <b>Xe</b> Xenon
55 <b>Cs</b> Cesium	56 <b>Ba</b> Barium	57-71 Lanthanides see below	72 <b>Hf</b> Hafnium	73 <b>Ta</b> Tantalum	74 <b>W</b> Tungsten	75 <b>Re</b> Rhenium	76 <b>Os</b> Osmium	77 <b>Ir</b> Iridium	78 <b>Pt</b> Platinum	79 <b>Au</b> Gold	80 <b>Hg</b> Mercury	81 <b>Tl</b> Thallium	82 <b>Pb</b> Lead	83 <b>Bi</b> Bismuth	84 <b>Po</b> Polonium	85 <b>At</b> Astatine	86 <b>Rn</b> Radon
87 <b>Fr</b> Francium	88 <b>Ra</b> Radium	89-103 Actinides see below	104 <b>Rf</b> Rutherfordium	105 <b>Db</b> Dubnium	106 <b>Sg</b> Seaborgium	107 <b>Bh</b> Bohrium	108 <b>Hs</b> Hassium	109 <b>Mt</b> Meitnerium	110 <b>Uun</b> Ununnilium								

## Lanthanoids

57 <b>La</b> Lanthanum	58 <b>Ce</b> Cerium	59 <b>Pr</b> Praseodymium	60 <b>Nd</b> Neodymium	61 <b>Pm</b> Promethium	62 <b>Sm</b> Samarium	63 <b>Eu</b> Europium	64 <b>Gd</b> Gadolinium	65 <b>Tb</b> Terbium	66 <b>Dy</b> Dysprosium	67 <b>Ho</b> Holmium	68 <b>Er</b> Erbium	69 <b>Tm</b> Thulium	70 <b>Yb</b> Ytterbium	71 <b>Lu</b> Lutetium
89 <b>Ac</b> Actinium	90 <b>Th</b> Thorium	91 <b>Pa</b> Protactinium	92 <b>U</b> Uranium	93 <b>Np</b> Neptunium	94 <b>Pu</b> Plutonium	95 <b>Am</b> Americium	96 <b>Cm</b> Curium	97 <b>Bk</b> Berkelium	98 <b>Cf</b> Californium	99 <b>Es</b> Einsteinium	100 <b>Fm</b> Fermium	101 <b>Md</b> Mendelevium	102 <b>No</b> Nobelium	103 <b>Lr</b> Lawrencium

# REO Production Trends

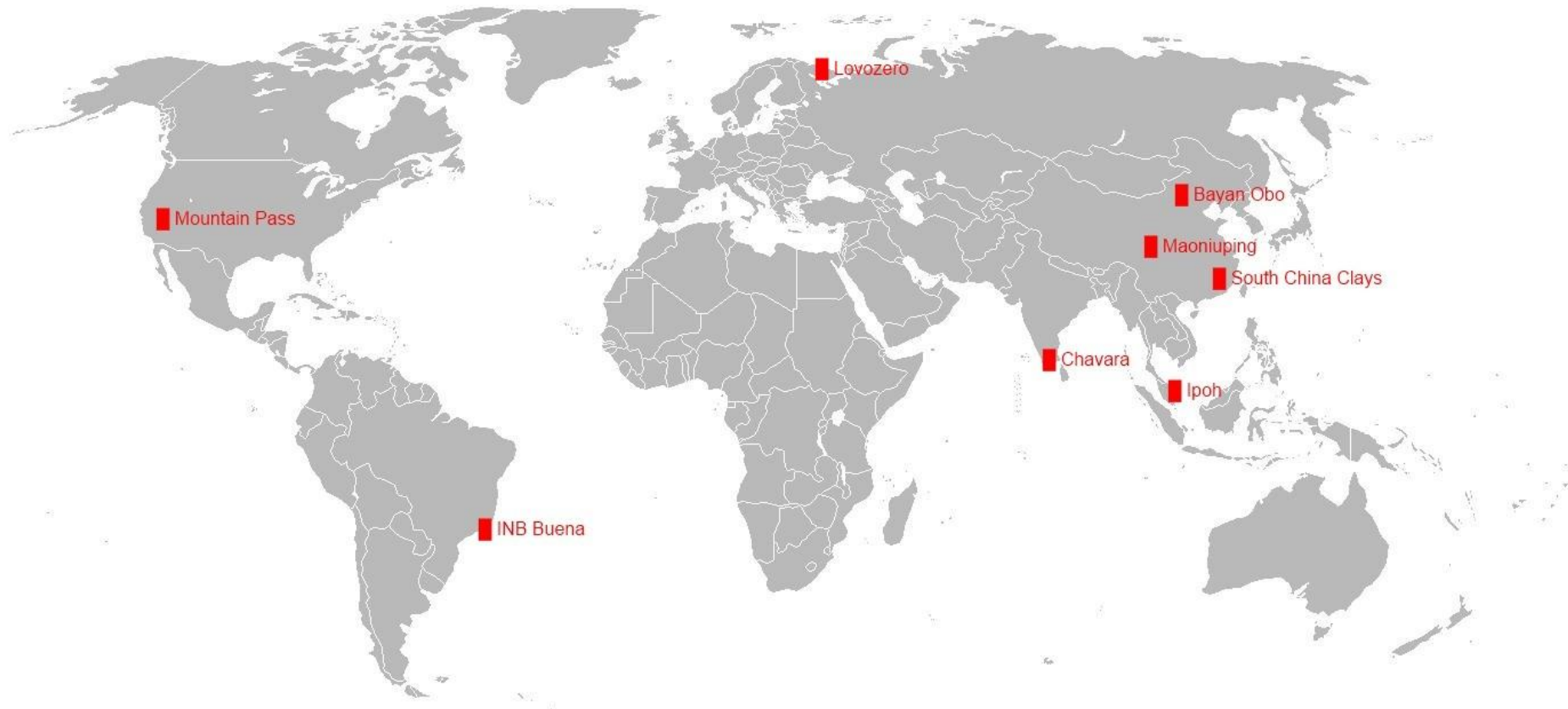


**Monazite-placer  
era**

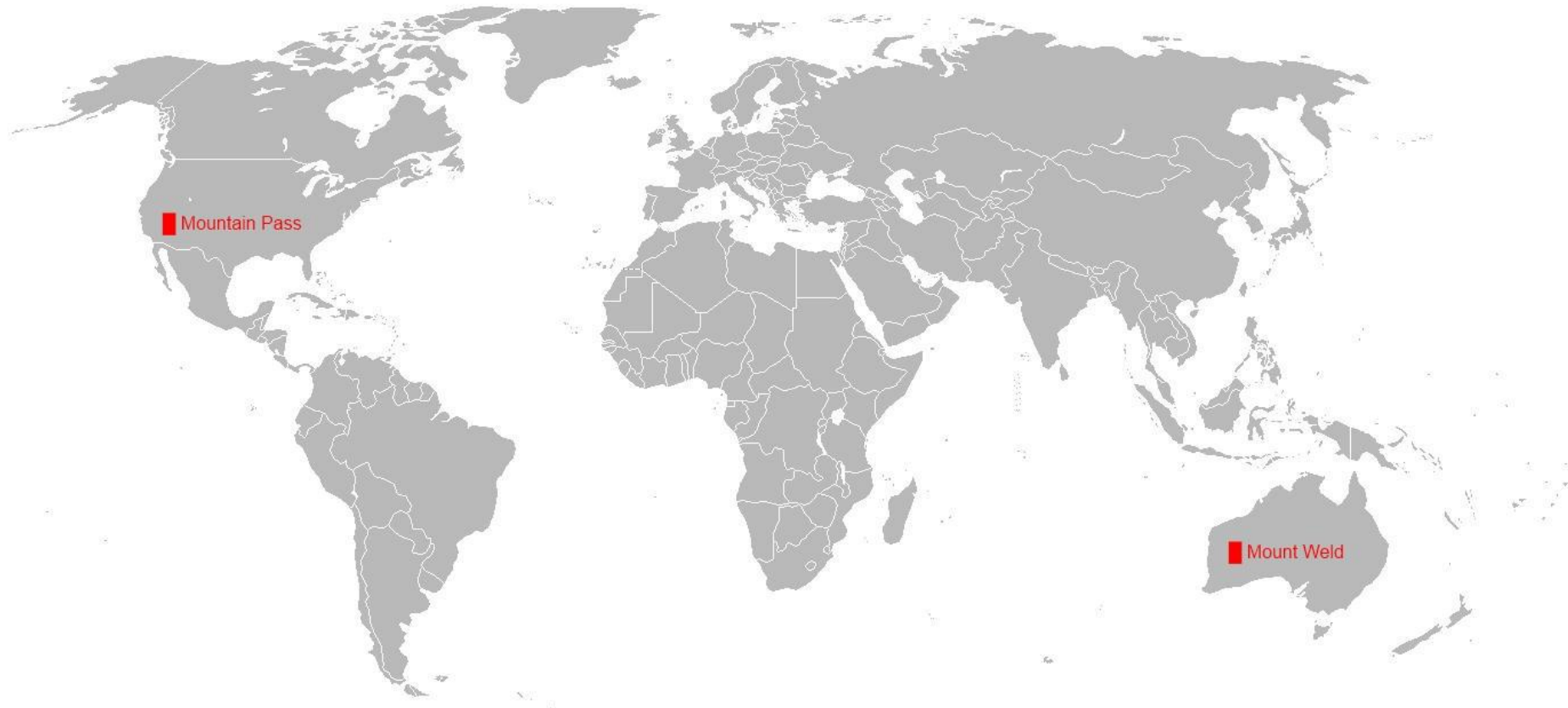
**Mountain Pass  
era**

**Chinese era → ?**

# Operating REE Mines



# REE Mine Development Projects



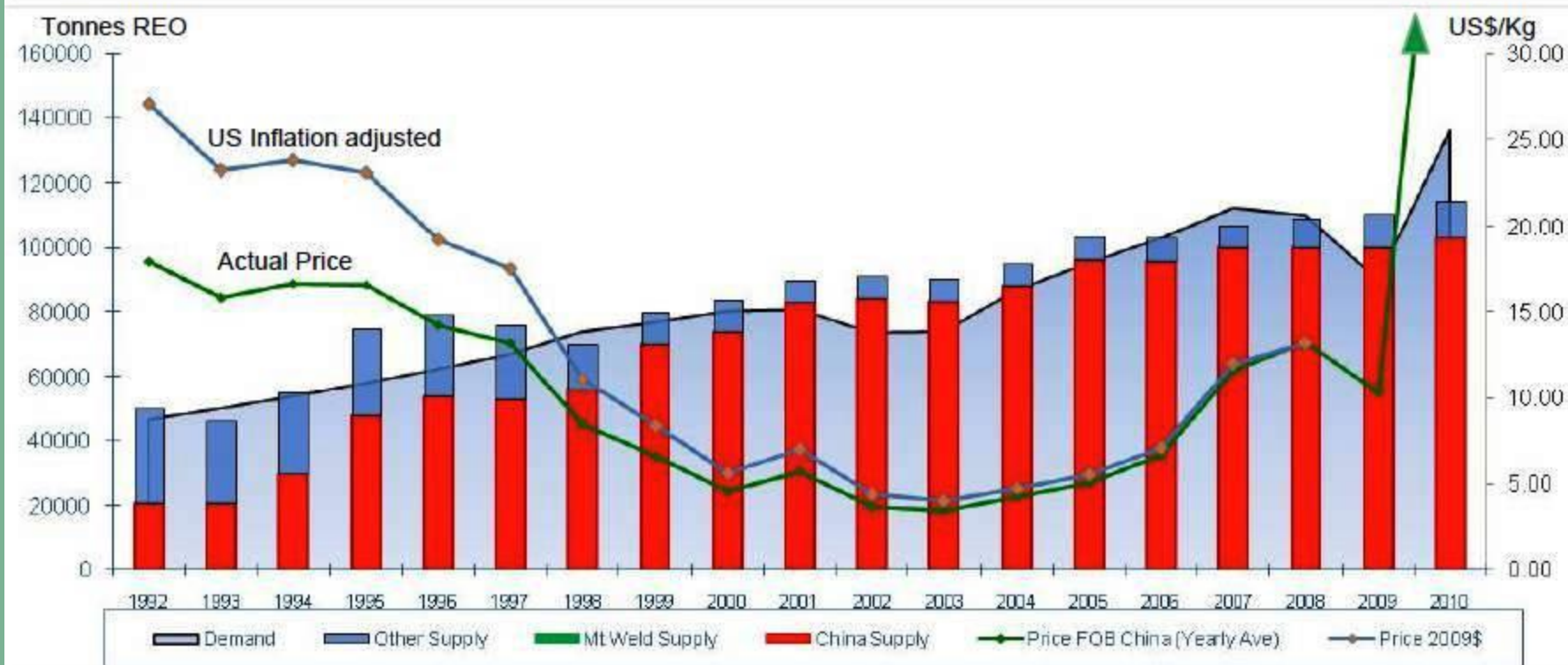
# Advanced REE Mine Projects





# Historic REO Price Trends

## HISTORIC SUPPLY, DEMAND AND PRICING

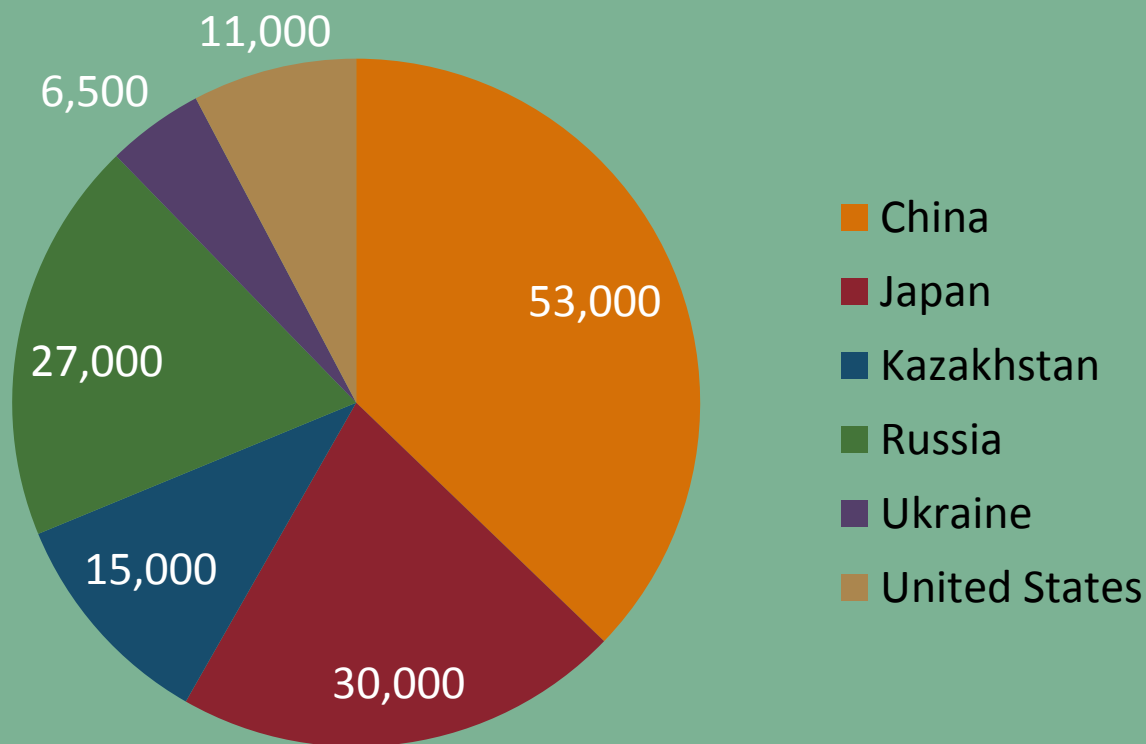


Source: Lynas Corp

# Sources of Titanium Metal

- Ultimate source is from titanium minerals in coastal heavy-mineral sands
- Most titanium minerals mined are used for pigments
- Many countries produce titanium metal
- United States imports about two-thirds of the titanium metal it uses
- Principal import sources are Kazakhstan and Japan

# Titanium Metal Production by Country



2010 Production in metric tons titanium sponge  
Source: U.S. Geological Survey

# Problems With Titanium Metal

- Domestic capacity can meet about one-third of domestic demand
- Global production concentrated in China, Kazakhstan, and Russia
- Raw materials for domestic production of titanium metal largely imported
- Titanium ores used for making metal mainly produced in Australia, South Africa, and Canada (~47%)

# U.S. Geological Survey

## Minerals Information

- <http://minerals.usgs.gov/minerals>
- **Source of statistics and information on:**
  - Global mineral production, demand, and reserves
  - Mineral material life-cycles
  - Historic mineral prices
  - Trends in production and demand
  - Mineral Commodity Summaries
  - Minerals Yearbook

# Questions and Answer Session





Thank you