

2023 TECHCET

CRITICAL MATERIALS REPORTTM

CMP CONSUMABLES – SLURRY and PAD MARKETS

Prepared By:

Sarah Okada, Sr. Market Analyst

Reviewed By:

Dan Tracy, Ph.D., Sr. Director

TECHCET CA LLC

11622 El Camino Real #100 San Diego, CA 92130 www.TECHCET.com info@TECHCET.com

RESEARCH METHODOLOGY

TECHCET employs subject matter experts having first-hand experience within the industries which they analyze. Most of TECHCET's analysts have over 25 years of direct and relevant experience in their field. Our analysts survey the commercial and technical staff of IC manufacturers and their suppliers, and conduct extensive research of literature and commerce statistics to ascertain the current and future market environment and global supply risks. Combining this data with TECHCET's proprietary, quantitative wafer forecast results in a viable long-term market forecast for a variety of process materials.

READER'S NOTE

This report represents the interpretation and analysis of information generally available to the public or released by responsible agencies or individuals. Data was obtained from sources considered reliable. However, accuracy or completeness is not guaranteed.



Analyst Biography

- Sarah Okada joined TECHCET as a senior market analyst in January 2021
- Ms. Okada has worked in leadership roles in the semiconductor industry for over 25 years focusing on product management, marketing and technical sales of substrate and device manufacturing equipment.
- Ms. Okada started in the semiconductor industry in 1995 in the applications development group at Strasbaugh, a supplier of CMP and grinding equipment.
- In 2013, she was promoted to director of sales and marketing for Strasbaugh where she incorporated marketing and sales best practices to develop a new brand for Strasbaugh and launched a successful new HVM grinding product.
- Ms. Okada was key in the acquisition of Strasbaugh's technology for Revasum in 2016, where she served as VP of marketing and product management and launched the industry's first fully automated SiC substrate polisher.
- Since joining Nova in November 2020, Ms. Okada has been leading work on the SIMS-based METRION platform and was recently promoted to product marketing director
- Ms Okada holds a bachelor's degree in Marketing and Finance from the University of Oregon.



Sarah Okada, Sr. Market Analyst



TABLE OF CONTENTS

1 EXECUTIVE SUMMARY	9	3.1.1 SEMICONDUCTOR INDUSTRIES TIES TO THE GLOBAL ECONOMY	31
1.1 CMP CONSUMABLES MARKET OVERVIEW	10	3.1.2 SEMICONDUCTOR SALES GROWTH	32
1.2 CMP CONSUMABLES REVENUE TRENDS	11	3.1.3 TAIWAN MONTHLY SALES TRENDS	33
1.3 MARKET TRENDS IMPACTING CMP CONSUMABLES OUTLOOK	12	3.1.4 UNCERTAINTY ABOUNDS ESPECIALLY FOR 2023 – SLOWER	
1.4 YEAR 2022 IN REVIEW	13	TO NEGATIVE SEMICONDUCTOR REVENUE GROWTH EXPECTED	34
1.5 CMP CONSUMABLES FORECASTS BY MATERIAL SEGMENT	14	3.2 CHIPS SALES BY ELECTRONIC GOODS SEGMENT	35
1.5.1 CMP SLURRIES 5-YEAR REVENUE FORECAST	15	3.2.1 SMARTPHONES	36
1.5.2 CMP PADS 5-YEAR REVENUE FORECAST	16	3.2.2 PC UNIT SHIPMENTS	37
1.6 TECHNOLOGY TRENDS	17	3.2.3 SERVERS / IT MARKET	40
1.6.1 BACKSIDE TECHNOLOGY TRENDS	18	3.3 SEMICONDUCTOR FABRICATION GROWTH & EXPANSION	41
1.7 SLURRY SUPPLIER COMPETITIVE LANDSCAPE	19	3.3.1 FAB EXPANSION ANNOUNCEMENT SUMMARY	42
1.8 PAD SUPPLIER COMPETITIVE LANDSCAPE	20	3.3.2 WW FAB EXPANSION DRIVING GROWTH	44
1.9 ANALYST ASSESSMENT	21	3.3.3 EQUIPMENT SPENDING TRENDS	45
1.9.1 ANALYST ASSESSMENT, CONTINUED	22	3.3.4 TECHNOLOGY ROADMAPS	46
2 SCOPE, PURPOSE AND METHODOLOGY	23		
2.1 SCOPE	24	3.3.5 FAB INVESTMENT ASSESSMENT	47
2.2 PURPOSE	25	3.4 POLICY & TRADE TRENDS AND IMPACT	48
2.3 METHODOLOGY	26	3.5 SEMICONDUCTOR MATERIALS OVERVIEW	49
2.4 OVERVIEW OF OTHER TECHCET CMR™ REPORTS	27	3.5.1 COULD MATERIALS CAPACITY LIMIT CHIP	
3 SEMICONDUCTOR INDUSTRY MARKET STATUS & OUTLOOK	28	PRODUCTION SCHEDULES?	50
3.1 WORLDWIDE ECONOMY	29	3.5.2 LOGISTICS ISSUES EASED DOWN	51
		3.5.3 TECHCET WAFER STARTS FORECAST THROUGH 2027	52





TABLE OF CONTENTS

3.5.4 TECHCET'S MATERIAL FORECAST	53	5.2 CMP SLURRIES 5-YEAR FORECAST BY UNITS	76
4 CMP CONSUMABLES MARKET TRENDS	54	5.3 CMP SLURRY MARKET LEADERS	77
4.1 CMP CONSUMABLES MARKET TRENDS	55	5.3.1 TOTAL SLURRY MARKET SHARE	78
4.2 TECHNICAL DRIVERS / MATERIAL CHANGES AND TRANSITIONS	56	5.3.2 OXIDE (CERIA) SLURRY MARKET	79
4.2.1 3D NAND ROADMAP	58	5.3.3 HKMG SLURRY MARKET	81
4.2.2 3D NAND STACKING	59	5.3.4 POLYSILICON SLURRY MARKET	83
4.2.3 TECHNICAL TRENDS IN ADVANCED PACKAGING	60	5.3.5 OXIDE (SILICA) SLURRY MARKET	85
4.2.4 CMP FOR TSV	62	5.3.6 TUNGSTEN SLURRY MARKET	86
4.3 TECHNICAL TRENDS IN COMPOUND SEMICONDUCTOR	63	5.3.7 CU BULK SLURRY MARKET	87
4.3.1 CMP OF SILICON CARBIDE	64	5.3.8 COPPER BARRIER SLURRY MARKET	88
4.3.2 SILICON CARBIDE DEFECTS	65	5.3.9 NEW METALS SLURRY MARKET	90
4.3.3 CMP CHALLENGES IN SILICON CARBIDE	66	5.3.10 CU BURIED POWER RAIL (BPR) SLURRY MARKET	91
4.4 REGIONAL TRENDS	67	5.4 CMP SLURRY M&A ACTIVITY, ANNOUNCEMENTS AND PARTNERSHIPS	92
4.4.1 REGIONAL TRENDS AND DRIVERS	68	5.5 CMP SLURRY PLANT CLOSURES	93
4.4.2 REGIONAL TRENDS AND DRIVERS, CONTINUED	69	5.6 NEW ENTRANTS	94
4.5 EHS AND LOGISTIC ISSUES	70	5.7 SUPPLIERS OR PARTS/PRODUCT LINE THAT ARE AT RISK OF	
4.5.1 EHS ISSUES FOR NEW MATERIALS	71	DISCONTINUATIONS	95
4.5.2 LOGISTIC ISSUES	72	5.8 CMP SLURRY PRICING TRENDS	96
4.5.3 EHS ISSUES FOR SLURRY DISPOSAL, RECYCLING AND RECLAIM	73	5.9 TECHCET ANALYST ASSESSMENT OF CMP SLURRY MARKET	97
5 CMP SLURRY SUPPLIER MARKET SHARES	74	6 CMP PAD MARKET STATISTICS & FORECASTS	98
5.1 CMP SLURRIES 5-YEAR REVENUE FORECAST	75	6.1 CMP PADS 5-YEAR REVENUE FORECAST	99



TABLE OF CONTENTS

6.1.1 CMP PADS 5-YEAR REVENUE FORECAST	100	8 SUPPLIER PROFILES	120
6.2 CMP PADS 5-YEAR FORECAST BY UNITS	101	NANOPHASE TECHNOLOGIES CORPORATION	
6.3 CMP PAD PLANT CLOSURES	102	3M COMPANY ABRASIVE TECHNOLOGY	
6.4 NEW ENTRANTS	103	ACE NANOCHEM ANJI MICRO SHANGHAI	
6.5 SUPPLIERS OR PARTS/PRODUCT LINE THAT ARE AT RISK OF DISCONTINUATIONS	104	ASAHI GLASS and 20+ more	
6.6 CMP PAD M&A ACTIVITY, ANNOUNCEMENTS AND PARTNERSHIPS	105		
6.7 CMP PAD PRICING TRENDS	106		
6.8 TECHCET ANALYST ASSESSMENT	107		
6.8 TECHCET ANALYST ASSESSMENT, CONTINUED 108			
7 MATERIAL SUB-TIER SUPPLY	109		
7.1 ABRASIVE SUPPLIERS	110		
7.2 VERTICALLY INTEGRATED SUPPLIERS	111		
7.3 RAW SUPPLY CHAIN DISRUPTORS	112		
7.4 RAW MATERIALS M&A ACTIVITY	113		
7.5 ABRASIVE SUPPLY-CHAIN EHS AND LOGISTICS ISSUES	114		
7.6 ABRASIVE SUPPLY CHAIN "NEW" ENTRANTS	115	9 APPENDIX	329
7.7 ABRASIVE SUPPLY-CHAIN PLANTS UPDATES-NEW	116	APPENDIX A: CMP CONSUMABLES OVERVIEW	330
7.8 ABRASIVE SUPPLY-CHAIN PLANT CLOSURES	117	APPENDIX B: TECHNICAL TRENDS IN SIC	332
7.9 ABRASIVE SUPPLY-CHAIN PRICING TRENDS	118	APPENDIX C: PAD MANUFACTURING COST DRIVERS	338
7.10 SUB-TIER SUPPLY-CHAIN TECHCET ANALYST ASSESSMENT	119		



FIGURES & TABLES

TECHCET-CMR-CMP-CMCA-053023CY

Copyright TECHCET CA, LLC 2023 all rights reserved

FIGURES		FIGURE 21: SEMICONDUCTOR AUTOMOTIVE PRODUCTION	39
FIGURE1: FORECASTED 2023 MARKET SIZE	10	FIGURE 22: TSMC PHOENIX INVESTMENT ESTIMATED WILL BE US \$40 B	41
FIGURE 2: CMP CONSUMABLES FORECAST	11	FIGURE 23: CHIP EXPANSIONS 2022-2027 US\$366 B	42
FIGURE 3: CMP STEPS FOR ADVANCED DEVICES	12	FIGURE 24: SEMICONDUCTOR CHIP MANUFACTURING REGIONS OF THE WORLD	44
FIGURE 4: 2022 CMP CONSUMABLES REVENUE	13	FIGURE 25: GLOBAL TOTAL EQUIPMENT SPENDING BY	
FIGURE 5: CMP CONSUMABLES REVENUE BY APPLICATION	14	SEGMENT (US\$ B)	45
FIGURE 6: CMP SLURRY REVENUE BY APPLICATION	15	FIGURE 26: OVERVIEW OF ADVANCED LOGIC DEVICE	46
FIGURE 7: CMP PAD REVENUE BY APPLICATION	16	TECHNOLOGY ROADMAP	46
FIGURE 8: CMOS TECHNOLOGY ROADMAP	17	FIGURE 27: INTEL OHIO PLANT SITE FEB. 2023 AND ARTIST RENDERING (ON BOTTOM)	47
FIGURE 9: LIMITATIONS OF FS-PDN	18	FIGURE 28: EUROPE CHIP EXPANSION UPSIDE	50
FIGURE 10: 2D DEVICE ARCHITECTURE EVOLUTION	18	FIGURE 29: PORT OF LA	51
FIGURE 11: 2022 SLURRY SUPPLIER MARKET SHARES	19	FIGURE 30: TECHCET WAFER START FORECAST BY NODE SEGMENTS**	52
FIGURE 12: 2022 PAD SUPPLIER MARKET SHARES	20	FIGURE 31: GLOBAL SEMICONDUCTOR MATERIALS OUTLOOK	53
FIGURE 13: GLOBAL ECONOMY AND THE ELECTRONICS SUPPLY CHAIN (2022)	31	FIGURE 32: CMP CONSUMABLES REVENUE FOR 2022	55
FIGURE 14: WORLDWIDE SEMICONDUCTOR SALES	32	FIGURE 33: NUMBER OF CMP STEPS FOR ADVANCED TECHNOLOGY NODES	56
FIGURE 15: TECHCET'S TAIWAN SEMICONDUCTOR INDUSTRY INDEX (TTSI)*	33	FIGURE 34: COMPARISON OF METALS RESISTIVITIES BY DIMENSION	57
FIGURE 16: 2023 SEMICONDUCTOR INDUSTRY REVENUE GROWTH FORECASTS	34	FIGURE 35: 14NM VS. 7NM METALLIZATION TECHNIQUES	57
FIGURE 17: 2022 SEMICONDUCTOR CHIP APPLICATIONS	35	FIGURE 36: 3D NAND ROADMAP BY NODE	58
FIGURE 18: MOBILE PHONE SHIPMENTS WW ESTIMATES	36	FIGURE 37: STACKING FOR 3D NAND	59
FIGURE 19: WORLDWIDE PC AND TABLET FORECAST	37		
FIGURE 20: ELECTRIFICATION TREND BY WORLD REGION	38		





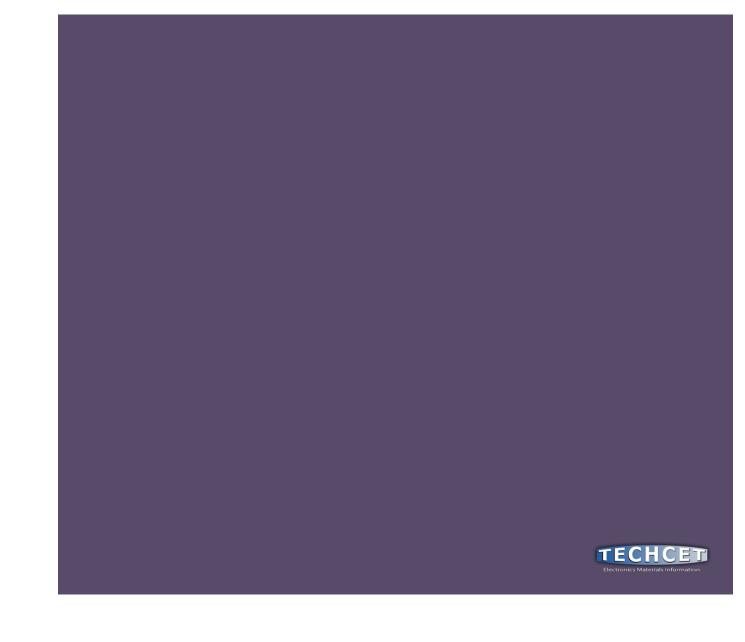


FIGURES & TABLES

FIGURE 38: CMP OPPORTUNITIES IN ADVANCED PACKAGING	60	FIGURE 59: CU BPR SLURRY MARKET SHARES	91
FIGURE 39: KEY TRENDS IN ADVANCED PACKAGING	61	FIGURE 60: CMP PAD REVENUE BY APPLICATION	99
FIGURE 40: CMP OPPORTUNITIES IN ADVANCED PACKAGING	62	FIGURE 61: CMP PAD REVENUE BY WAFER SIZE	100
FIGURE 41: SILICON CARBIDE-BASED POWER DEVICE	64	FIGURE 62: FORECASTED PAD USAGE	101
FIGURE 42: DEFECTS IN SILICON CARBIDE SUBSTRATES AND EPI WAFERS	65	FIGURE 63: CMP FOR IC MANUFACTURING PROCESS	331
		FIGURE 64: IC1000 LIKE PAD CROSS-SECTION	340
FIGURE 43: SILICON CARBIDE DEFECTS	65	FIGURE 65: IC1000 SEM CROSS-SECTION	341
FIGURE 44: BATCH POLISH VS. CMP	66	TABLES	
FIGURE 45: SLURRY AND PAD REVENUE BY HQ REGION	67		20
FIGURE 46: CMP SLURRY REVENUE BY APPLICATION	75	TABLE 1: GLOBAL GDP AND SEMICONDUCTOR REVENUES*	29
FIGURE 47: FORECASTED SLURRY VOLUME DEMAND	76	TABLE 2: IMF ECONOMIC OUTLOOK*	30
FIGURE 48: SLURRY SUPPLIER MARKET SHARES IN 2022	78	TABLE 3: DATA CENTER SYSTEMS AND COMMUNICATION SERVICES MARKET SPENDING 2022	40
FIGURE 49: OXIDE (CERIA) SLURRY MARKET SHARES	79	TABLE 4 & 5: SILICON CARBIDE WAFER MANUFACTURERS AND	
FIGURE 50: STI CMP PROCESS	80	CONSUMABLES SUPPLIERS	63
FIGURE 51: HKMG/FRONT-END SLURRY MARKET SHARES	81	TABLE 6: REGIONAL WAFER MARKETS	68
FIGURE 52: POLYSILICON SLURRY MARKET SHARES	83	TABLE 7: REGIONAL WAFER MARKETS BY SUPPLIER	
FIGURE 53: MEMS CMP CROSS SECTION	84	HEADQUARTER REGION	69
FIGURE 54: OXIDE (SILICA) SLURRY MARKET SHARES	85	TABLE 8: 2022 SLURRY MARKET LEADERS AND TAM BY APPLICATION	77
FIGURE 55: TUNGSTEN SLURRY MARKET SHARES	86	TABLE 9: PAD SUPPLIERS	108
FIGURE 56: CU-BULK SLURRY MARKET SHARES	87	TABLE 10: ABRASIVE SUPPLIERS	110
FIGURE 57: CU-BARRIER CMP SLURRY MARKET SHARE	88	TABLE 11: VERTICALLY INTEGRATED SUPPLIERS	111
FIGURE 58: NEW METALS SLURRY MARKET SHARES	90	TABLE 12: PHYSICAL AND ELECTRICAL PROPERTY COMPARISON OF SI AND SIC	333



2 SCOPE, PURPOSE AND METHODOLOGY



2.1 SCOPE

- This report covers the CMP Consumables market (specifically CMP slurry and pads) and supply-chain for those consumables used in semiconductor device fabrication. The report contains data and analysis from TECHCET's data base and Sr. Analyst experience, as well as that developed from primary and secondary market research. For more information on TECHCET Critical materials Reports™ please go to https://TECHCET.com
- CMP slurries and pads are a critical in semiconductor manufacturing as process integration requires the fabrication of thin and uniformly flat layers to build up device structures across the semiconductor wafers. The number of CMP process steps continue to increase with each generation of new device technology.
- New device technology is characterized by more layers, new materials, tighter process control requirements, and new techniques for advanced packaging. These manufacturing challenges require new developments in CMP slurries and pads.
- This report looks at the market drivers, slurry and pad forecasts by application, market shares, abrasive suppliers, and includes a special focus on advanced packaging.



2.2 Purpose

This Critical Materials ReportTM (CMR) provides focused information for supply-chain managers, process integration and R&D directors, as well as business development managers, and financial analysts. The report covers information about key suppliers, issues/trends in the material supply chain, estimates on supplier market share, and forecast for the material segments.



2.3 METHODOLOGY

TECHCET employs subject matter experts having first-hand experience within the industries which they analyze. Most of TECHCET's analysts have over 25 years of direct and relevant experience in their field. Our analysts survey the commercial and technical staff of IC manufacturers and their suppliers and conduct extensive research of literature and commerce statistics to ascertain the current and future market environment and global supply risks. Combining this data with TECHCET's proprietary, quantitative wafer forecast results in a viable long-term market forecast for a variety of process materials.



2.4 Overview of Other TECHCET CMRTM Reports

TECHCET produces electronic material supply chain reports each year as one of its functions for the Critical Materials Council.

Reports to be published in 2022 can be found at www.techcet.com and are listed in the table below:

TECHCET's Critical Materials Reports™ CMP Consumables (Pads & Slurry) CMP Equipment Ancillaries (Conditioners, Filters, etc.) CVD /ALD Hi K Precursors CVD DIELECTRIC Precursors Equipment Components - Quartz Equipment Components - Silicon Equipment Components - SiC/Ceramics Gases - Electronic Specialty, Bulk & Rare Gases Metal Plating Chemicals Photoresists, Ancillaries & Extension Materials Sputtering Targets 12 Wafers: Silicon, SOI 13 SiC Wafers & Manufacturing 14 Wet Chemicals / Specialty Cleans Special Reports: Impact of US Expansions on Wet Chemicals Supply Chains

