

2023-2024 TECHCET's CMRTM

QUARTZ

MATERIAL SEGMENT, FABRICATED PARTS,
BASE MATERIALS
FOR SEMICONDUCTOR APPLICATIONS

Prepared by: Kuang-Han Ke

TECHCET CA LLC

11622 El Camino Real #100

San Diego, CA 92130

www.TECHCET.com

info@TECHCET.com

+1 480.382.8336

RESEARCH METHODOLOGY

TECHCET employs subject matter experts having first - hand experience within the industries which they analyze. Most of TECHCET's analysts have over 25 years of direct and relevant experience in their field. Our analysts survey the commercial and technical staff of IC manufacturers and their suppliers and conduct extensive research of literature and commerce statistics to ascertain the current and future market environment and global supply risks. Combining this data with TECHCET's proprietary, quantitative wafer forecast results in a viable long - term market forecast for a variety of process materials.

Readers Note: This report represents the interpretation and analysis of information generally available to the public or released by responsible agencies or individuals. Data was obtained from sources considered reliable. However, accuracy or completeness is not guaranteed.

ANALYST BIOGRAPHY



Kuang-Han Ke is TECHCET's Senior Analyst covering consumable equipment components including quartz, silicon, and ceramics/SiC parts. He has over 25 years of semiconductor industry experience, including systems engineering design of four generations of plasma etch chambers for Applied Materials, leading to an installed base of nearly 10,000 chambers worth more than US\$3.5 billion. He troubleshot etch, CVD, PVD, and CMP process equipment, was in charge of the semiconductor equipment and precision machine tools industries in the Ministry of Economic Affairs in Taiwan and was an expert adviser for the Taiwan "Industry 4.0/Productivity 4.0" national initiative. At SEMI, he oversaw industry technology, standards, and market statistics in Taiwan. He taught semiconductor equipment courses at Yuan-Zi University. He started

5 companies, mentored startup companies, participated in 3 IPOs in Taiwan, and launched a satellite in 2022. His interests cover semiconductor, new space, medical equipment, and precision machinery industries. He holds a M.S. in Aeronautics and Astronautics from Stanford University, a B.S. in Aerospace Engineering & Mechanics from the University of Minnesota, Twin Cities, and more than 10 patents.

Table of Contents

1 Execu	utive Summary	8
1.1 Hi	ghlight Material Segment Business Overview	8
	ghlight Material Segment Market Trends	
	ghlight Material Segment Technology Trends	
1.3.1	5-Year Material Forecast	
	ompetitive Landscape	
	IS Issues/Concerns	
	nalyst Assessment	
1.6.1	Base Materials	
1.6.2	High-Purity Quartz Powder	12
2 Scop	e, Purpose and Methodology	13
	cope	
	Jrpose	
	ethodology	
	verview of Other TECHCET CMR™ Reports	
3 Mark	et Outlook	1.5
	emiconductor Industry Market Status & Outlook	
	lobal Economy	
3.2.1	Semiconductor Industries Ties to the Global Economy	
3.2.2	Semiconductor Sales Growth	
3.2.3	Taiwan Monthly Sales Trends	
3.2.4	2023 /Semiconductor Industry Outlook	
	ectronic Goods Market	
3.3.1	Electronic Goods Market	
3.3.2	Automotive Sales	
	emiconductor Fabrication Growth & Expansion	
3.4.1	Fab Expansion Announcement Summary	
3.4.2	Worldwide Fab Expansion Driving Growth	
3.4.3	Equipment Spending Trends	
3.4.4	Technology Roadmaps	27
3.4.5	Policy and Trade Issues	28
3.5 Se	emiconductor Materials Outlook	28
3.5.1	Could Materials Capacity Limit Chip Production Schedules	
3.5.2	Continued Logistics Issues Plague the Western World	
3.5.3	Wafer Start Growth and Materials	
3.5.4	Materials Forecast	31
4 Mate	rial Market Drivers & Dynamics	33
	uartz Material Applications and Suppliers	
4.1.2	Thermal Processes	
4.1.3	Dry Etching Process	
4.1.4	Plasma CVD	
4.1.5	Epitaxial Process	
4.1.6	Lithography Process	37
4.2 Im	npact of Silicon Wafer Size Issues on Fabricated Parts	37
4.3 M	aterial Shortages and Supply Chain Constraints	38

4.	Technical Drivers / Material Changes and Transitions	39
	4.4.1 Material Trends for the Leading-Edge	40
	1.4.2 Trends/Impact/Status of Legacy Materials (200 mm & 150 mm)	41
4.	Comment on Regional Trends/Drivers	41
4.	EHS, Logistic, AND Exogenous (Weather) Market Issues	42
5	Quartz Supplier Market Landscape	44
5.		
5.	·	
5.	• • • • • • • • • • • • • • • • • • • •	
5.	11 /	
5.	•	
5.		
5.	Supply Chain and Innovations	52
5.		
5.	· · · · · · · · · · · · · · · · · · ·	
6	Sub tier Material Supply Chain	58
6.		
6.	• -	
6.	Other Industrial Uses for Quartz Base Material	64
6.	Raw Supply Chain Disruptions and Logistics Issues	64
6.	M&A Activity	64
6.	Raw Material EHS Issues	64
6.	New Entrants	65
6.	New Plants or Expansions	65
6.	Plant Closures	65
6.	0 Products at risk of discontinuation	65
6.	1 Raw Material Pricing Trends	65
7	Supplier Profiles (Fabricators)	66

TABLE OF FIGURES

Figure 1: Fabricated Quartz Components Market Share by Supplier	10
Figure 2: 2022 Quartz Base Materials Market Share by Supplier	12
Figure 3: Global Economy and the Electronics Supply Chain (2022)	17
Figure 4: Worldwide Semiconductor Sales	18
Figure 5: Monthly Sales Trends of Taiwan Outsource Manufacturers	19
Figure 6: 2023 Semiconductor Revenue Outlook	19
Figure 7: 2022 Semiconductor Chip Applications	20
Figure 8: Mobile Phone Shipments WW Estimates	21
Figure 9: Worldwide PC and Tablet Forecast, 2021, Q3	21
Figure 10: Electrification Trend by World Region	22
Figure 11: Semiconductor Spend per Vehicle Type	23
Figure 12: Chip Expansions 2022-2027, about US\$336 B	24
Figure 13: US Chip Fab Expansions	25
Figure 14: Semiconductor Chip Manufacturing Regions of the World	26
Figure 15: Global Total Equipment Spending by Segment (USD B	27
Figure 16: Europe Chip Expansion Upside	29
Figure 17: TECHCET Wafer Start Forecast by Node	30
Figure 18: TECHCET Wafer Start Forecast for < 45 nm and below Logic	31
Figure 19: Global Semiconductor Materials Outlook	32
Figure 20: Quartz Products for Semiconductor Applications	34
Figure 21: Quartz Products for Semiconductor Applications	35
Figure 22: Fabricated Quartz Components for Dry Etching Process	36
Figure 23: Fabricated Quartz Components for Batch Epitaxial Process	37
Figure 24: Fabricated Quartz Revenue History and Forecast	46
Figure 25: 2022 Total Fabricated Quartz Components Market by Supplier	48
Figure 26: 2022 Cold Work (SW) Fabrication Market Share (as a % of Total Revenues)	49
Figure 27: 2022 Hot Work (Batch) Fabrication Market Share (as a % of Revenues)	50
Figure 28: Wafer Fabrication Equipment Revenues of Leading Etch and Deposition Comp	oanies 55
Figure 29: Estimated 2022 Quartzware Market Size by Region	57
Figure 30: Base Materials Revenue History and Forecast	59
Figure 31: Total 2022 Quartz Base Materials Market Share by Supplier	60
Figure 32: 2022 Ingot Market Share	62
Figure 33: 2022 Rod/Tube Market Share	62
Figure 34: Quartz Powder Market Share	63

TABLES

Table 1: 2023 TECHCET Critical Material Reports	14
Table 2: Global GDP and Semiconductor Revenues	1
Table 3: IMF World Economic Outlook	16
Table 4: Data Center Systems and Communication Services Forecast 2023	23
Table 5: Quartz Size and Weight Increase from 200mm to 300mm Thermal Process	38
Table 6: Summary of Key Fabricators Expansion Projects	44
Table 7: Total Fabricated Quartz Components Revenue History and Forecast*	46
Table 8: Which Quartz Fabricators Supply to OEM or IDMs?	53
Table 9: Quartz Fabricator Market Ranking by Region 2022	56
Table 10: Total Base Materials Revenue History and Forecast	58

2 SCOPE, PURPOSE AND METHODOLOGY

2.1 SCOPE

This report primarily covers the quartz materials market and supply-chain for the quartz material products, including quartz base materials and quartz components for wafer process tools used for semiconductor device manufacturing. The report contains data and analysis from TECHCET's database and Sr. Analyst experience, as well as that developed from primary and secondary market research. For more information on TECHCET Critical materials Reports™ please go to https://TECHCET.com

Details on the supply-chain from high purity sand, base material manufacturers, and quartz fabricators are provided. Information on Quartz Crucibles has not been updated given limited demand for this information. However, historical information can be found in the Appendix in previous year's report and updated information can be provided as a separate study, upon request.

2.2 PURPOSE

This Critical Materials ReportTM (CMR) provides focused information for supply-chain managers, process integration and R&D directors, as well as business development managers, and financial analysts. The report covers information about key suppliers, issues/trends in the material supply chain, estimates on supplier market share, and forecast for the material segments.

This report aims to provide an overview of the quartz material and parts supply chain, serving the semiconductor industry. This information about this critical material is essential in the running of the semiconductor wafer fabs across the world. The goal is to annually track the state of the industry; the health of the supply and demand; to pinpoint any shortcomings or issues faced by the industry; and to provide a guidance for purchasing and industry quality improvement decisions. We hope to provide a dialog and feedback opportunities for related stakeholders to fine-tune and better manage the supply ups and downs.

2.3 METHODOLOGY

TECHCET employs subject matter experts having first-hand experience within the industries which they analyze. Most of TECHCET's analysts have over 25 years of direct and relevant experience in their field. Our analysts survey the commercial and technical staff of IC manufacturers and their suppliers and conduct extensive research of literature and commerce statistics to ascertain the current and future market environment and global supply risks. Combining this data with TECHCET's proprietary, quantitative wafer forecast results in a viable long-term market forecast for a variety of process materials.

We track micro-economic and macro-economic trends pertaining to the semiconductor industry and track overall industry trend and needs, equipment supply and demand situation, deduction towards the quartz material requirement, and supplier/fabricators situation one by one. From this vantage point, we check the suppliers/fabricators and the base material company information, and then the raw materials market information. Included in our work is an analysis of public information, website information, supplier interviews, supplier surveys, supplier peer-data cross-checking, and reference comparison. In addition, we conduct a material base usage calculation with respect to a demand and supply micro-economic analysis. We then conduct a forward and backward sweep of the forecast until data is in sync. In the meantime, for the data points that are missing, we use past historic, forward-looking data, and peer data so to extrapolate from three different levels of cross-checking. This provides us an estimation based on judgment from industry experience. In this year's

report, we especially added industry situation reporting and analysis for exogenous factors affecting the industry, which can be big percentage influence factors than normal trend parameter contributors. We added more discussions in Chapter 4 on many current situations faced by the industry.

2.4 OVERVIEW OF OTHER TECHCET CMR™ REPORTS

TECHCET produces electronic material supply chain reports each year as one of its functions for the Critical Materials Council. Reports to be published in 2023 can be found at www.techcet.com and are listed in the table below:

Table 1: 2023 TECHCET Critical Material Reports

TE	TECHCET's Critical Materials Reports™		
1	CMP Consumables (Pads & Slurry)		
2	CMP Equipment Ancillaries (Conditioners, Filters, etc.)		
3	CVD /ALD Hi K Precursors		
4	CVD DIELECTRIC Precursors		
5	Equipment Components – Quartz		
6	Equipment Components – Silicon		
7	Equipment Components – SiC/Ceramics		
8	Gases - Electronic Specialty, Bulk & Rare Gases		
9	Metal Plating Chemicals		
10	Photoresists, Ancillaries & Extension Materials		
11	Sputtering Targets		
12	Wafers: Silicon, SOI		
13	SiC Wafers & Manufacturing		
14	Wet Chemicals / Specialty Cleans		
15	Special Reports: Impact of US Expansions on Wet Chemicals Supply Chains		