

2023-2024 TECHCET's CMR™

CERAMIC

FABRICATED PARTS, MATERIAL SEGMENT FOR SEMI-CONDUCTOR APPLICATIONS

Prepared by:

Kuang-Han Ke

TECHCET CA LLC

11622 El Camino Real #100

San Diego, CA 92130

www.TECHCET.com

RESEARCH METHODOLOGY

TECHCET employs subject matter experts having first-hand experience within the industries which they analyze. Most of TECHCET's analysts have over 25 years of direct and relevant experience in their field. Our analysts survey the commercial and technical staff of IC manufacturers and their suppliers and conduct extensive research of literature and commerce statistics to ascertain the current and future market environment and global supply risks. Combining this data with TECHCET's proprietary, quantitative wafer forecast results in a viable long-term market forecast for a variety of process materials.

This report represents the interpretation and analysis of information generally available to the public or released by responsible agencies or individuals. Data was obtained from sources considered reliable. However, accuracy or completeness is not guaranteed.

ANALYST BIOGRAPHY



Kuang-Han Ke is TECHCET's Senior Market Analyst covering consumable equipment components including quartz, silicon, and SiC/ceramics parts. He has over 30 years of semiconductor industry experience, including systems engineering design of four generations of plasma etch chambers for Applied Materials, leading to an installed base of nearly 10,000 chambers worth more than US\$3.5 billion. He troubleshot etch, CVD, PVD, and CMP process equipment, was in charge of the semiconductor equipment and precision machine tools industries in the Ministry of Economic Affairs in Taiwan and was an expert adviser for the Taiwan

"Industry 4.0/Productivity 4.0" national initiative. At SEMI, he oversaw industry technology, standards, and market statistics in Taiwan. He taught semiconductor equipment courses at Yuan-Zi University. He has started 5 companies, mentored startup companies, participated in 3 IPOs in Taiwan, and successfully launched a satellite in 2022. He holds a M.S. in Aeronautics and Astronautics from Stanford University, a B.S. in Aerospace Engineering & Mechanics from the University of Minnesota, Twin Cities, and more than 10 patents.

TABLE OF CONTENTS

1	Exe	cuti	ve Summary	8
	1.1	Higl	hlight Material Segment Business Overview	8
	1.2	Aluı	mina	10
	1.3	Aluı	minum Nitride (AIN) & SiC	10
	1.4	CVD	SiC	11
	1.5	Al ₂ C	O ₃ / HPA	12
	1.6	Oth	er Materials	12
	1.7	M 8	& A	12
	1.8	Gen	eral Comments	12
2	Sco	ne. I	Purpose and Methodology	13
	2.1		pe	
	2.2		pose	
	2.3		thodology	
	2.4		rview of Other TECHCET CMR™ Reports	
			-	
3			Outlook	
	3.1		niconductor Industry Market Status & Outlook	
	3.2		bal Economy	
	3.2.		Semiconductor Industries Ties to the Global Economy	
	3.2.		Semiconductor Sales Growth	
	3.2.		Taiwan Monthly Sales Trends	
	3.3		tronic Goods Market	
	3.3.	_	Electronic Goods Market	
	3.3.		Automotive Sales	
	3.3.		Servers / IT	
			niconductor Fabrication Growth & Expansion	
	3.4.	_	FAB EXPANSION ANNOUNCEMENT SUMMARY	
	3.4.		WORLDWIDE FAB EXPANSION DRIVING GROWTH	
	3.4.		Equipment Spending Trends	
	3.4.	4	Technology Roadmaps	
	3.4.	5	Policy and Trade Issues	28
	3.5	Sem	niconductor Materials Outlook	
	3.5.	1	Could Materials Capacity Limit Chip Production Schedules	
	3.5.	2	Continued Logistics Issues Plague the Western World	
	3.5.	3	Wafer Start Growth	30
	3.5.	4	Materials Forecast	31



4	Ma	terial Market Drivers & Dynamics	. 33
	4.1	Ceramic Material Applications and Suppliers	. 33
	4.1.	1 Thermal Processes	35
	4.1.	2 Dry Etching Process	36
	4.1.	3 Deposition: Plasma CVD and PVD	36
	4.1.	4 Epitaxial Process	36
	4.2	Material Shortages and Supply Chain Constraints	. 37
	4.3	Materials Trends	. 38
	4.4	Technical Drivers / Material Changes and Transitions	. 39
	4.4.	1 Material Trends for the Leading-Edge	40
	4.4.	2 Trends/Impact/Status of Legacy Materials (200 mm & 150 mm)	40
	4.5	Comment on Regional Trends/Drivers	. 41
	4.6	EHS, Logistic, AND Exogenous (Weather) Market Issues	. 42
5	Sur	pplier Market Landscape	44
	5.1	Ceramics Overall Market Size and Forecast	
	5.1.		
	5.2	Ceramic Suppliers Total Market Share Roll-up	
	5.3	Ceramic Component Market Summary	
	5.3.	·	
	5.4	M&A Activity	
	5.5	Expansions or New Plants of Existing Suppliers	
	5.6	Suppliers or Parts/Product Line that Are at Risk of Discontinuation	
	5.7	Pricing Trends	
	5.8	Aluminum Nitride (AIN) Market Segment	
	5.8.		
	5.9	Alumina (Al ₂ O ₃) and Other Oxides (BN, YtO, ZrO) Components	
	5.9.		
	5.10	Silicon Carbide / CVD SiC Market Segment	
	5.10	0.1 CVD SiC	64
	5.10	0.2 Alternatives to SiC Component Technology	67
	5.11	Ceramics Market Regional Activity	. 68
	5.12	Ceramic Fabrication by Process Segment	. 70
6	Suk	tier material supply chain	71
O		• • •	
	6.1 6.2	Sub-Tier, Ceramic Blank Manufacturers	
	6.2 .		
	6.2.	. •	
		Silicon Carbide – SiC Sub-tier Players & Price Points	
	6.4	Yttria Powder Production Players & Price Points	
	6.5	M&A of Raw Materials Companies	. //



6	The state of the s	
7	Supplier profiles (Fabricators)	78
8	Appendices	210
	TABLE OF FIGURES	
Figu	re 1: Total Ceramics Market Forecast and Growth Estimates (2022-2027)	88
Figu	re 2: Global Economy and the Electronics Supply Chain (2022	17
Figu	re 3: Worldwide Semiconductor Sales	18
Figu	re 4: Monthly Sales Trends of Taiwan Outsource Manufacturers	19
Figu	re 5: 2022 Semiconductor Chip Applications	20
Figu	re 6: Mobile Phone Shipments WW Estimates	21
Figu	re 7: Worldwide PC and Tablet Forecast, 2021, Q3	22
Figu	re 8: Electrification Trend by World Region	23
Figu	re 9: Semiconductor Spend per Vehicle Type	23
Figu	re 10: Chip Expansions 2022-2027, about US\$336 B	25
Figu	re 11: US Chip Fab Expansions	26
Figu	re 12: Overview of Logic Device Technology Roadmaps	28
Figu	re 13: Europe Chip Expansion Upside	30
Figu	re 14: 200mm Wafer Equiv Starts/year	31
Figu	re 15: Global Semiconductor Materials Outlook	32
Figu	re 16: Ceramic Products for Semiconductor Applications	34
Figu	re 17: Fabricated Ceramics Components for Thermal Process	35
Figu	re 18: Fabricated Ceramics Components for Dry Etching Process	36
Figu	re 19: Total Ceramics Market Forecast and Growth Estimates (2020-2027)	45
Figu	re 20: 2022 Market Shares for All Ceramics (incl. SiC/CVD SiC)	49
Figu	re 21: WW Ceramics Components Forecast	51
Figu	re 22: Aluminum Nitride (AIN) Components Forecast and Growth Estimate .	56
Figu	re 23: AIN Parts Fabricator Market Share Estimates (as a % of total revenues	s) 58
Figu	re 24: Alumina (+ other oxides) Component Revenue Forecast Estimate	59
Figu	re 25: Alumina + BN, Yt_2O_3 , ZrO_2 Parts Fabricator Market Share Estimate	as a % of total
rev	enues)	60
Figu	re 26: 99.8% and HPA (99.99) Alumina Components Forecast (metric tons) .	61
Figu	re 27: SiC Components Market Revenues (\$M's USD)	63



Figure 28: SiC (+ CVD SiC) Components Market Shares (as a % of total revenues)	64
Figure 29: CVD SiC Components Market Forecast	65
Figure 30: CVD SiC Components by Share of Application (as % of total revenues)	66
Figure 31: CVD SiC Components Relative Pricing	67
Figure 32: 2022 Regional Sales / Shares of Equipment Components ($\%$ of end-use location)	68
Figure 33: 2023 Regional Performance Comparison of Fabricators by Country (1=2022 Reve	enue)
	69
Figure 34: 2022 Equipment and Ceramic Parts Demand by Technology Nodes	70
Figure 35: Global Bauxite Mining Locations (as a % of total metric tons)	73
Figure 36: Alumina Production by Region (as a % of total metric tons)	74
Figure 37: Specialty Alumina Powder by Supplier (Raw Material as a $\%$ of total metric tons)	74
LIST OF TABLES	
Table 1: Ceramic Segment Revenues and CAGRs	10
Table 2: TECHCET Critical Material Reports	14
Table 3: Global GDP and Semiconductor Revenues	15
Table 4: Table 3: IMF World Economic Outlook	16
Table 5: Total Fabricated Ceramic Components Revenue History and Forecast*	45
Table 6: Ceramic Fabricators (including SiC) Offerings	47
Table 7: 2022 TECHCET WW Ceramics Components 5-year Forecast	51
Table 8: Total SIC Components Market Revenues Forecast and CVD SiC Split (\$M's USD)	63
Table 9: Production Ranking of Ceramic Blank Manufacturers	72
Table 10: Product Offerings and Purity of Leading Alumina Powder Producers	75
Table 11: High Purity Silicon Carbide Powder Producers Ranking	76
Table 12: High Purity Alumina Nitride Powder Producers Ranking	213

2 SCOPE, PURPOSE AND METHODOLOGY

2.1 SCOPE

This report is focused on technical ceramic materials market and supply-chain which includes Al_2O_3 , SiC/ CVD SiC, AIN, Y_2O_3 , and BN used in the production of components and assemblies for use in semiconductor process equipment. We gathered information from primary research (field interviews), commonly available industry information, patent and IP (intellectual property) based knowledge, and combined this with available data base information to form the basis of this report.

SiC is frequently used for both carriers (boats, gas injectors, and fabware) and components for OEMs where high temperature or specific thermal packages are required, while traditional Al_2O_3 and AIN ceramics are normally used for lower temperature / etch applications.

The machines/tools manufacturers that use these components are referred to as OEMs (Original Equipment Manufacturers). This report targets ceramics used in the manufacture of semiconductors, only. The report contains data and analysis from TECHCET's data base and Sr. Analyst experience, as well as that developed from primary and secondary market research. For more information on TECHCET Critical materials Reports™ please go to https://TECHCET.com

2.2 Purpose

This Critical Materials Report[™] (CMR) provides focused information for supply-chain managers, process integration and R&D directors, as well as business development managers, and financial analysts. The report covers information about key suppliers, issues/trends in the material supply chain, estimates on supplier market share, and forecast for the material segments.

This report aims to provide an overview to the above scope ceramic material and parts supply chain, serving the semiconductor industry. This information about this critical material is essential in the running of the semiconductor wafer fabs across the world. The goal is to annually track the state of the industry; the health of the supply and demand; to pinpoint any shortcomings or issues faced by the industry; and to provide a guidance for purchasing and industry quality improvement decisions. We hope to provide a dialog and feedback opportunities for related stakeholders to fine-tune and better manage the supply ups and downs.

2.3 METHODOLOGY

TECHCET employs subject matter experts having first-hand experience within the industries which they analyze. Most of TECHCET's analysts have over 25 years of direct and relevant experience in their field. Our analysts survey the commercial and technical staff of IC manufacturers and their suppliers and conduct extensive research of literature and commerce statistics to ascertain the current and future market environment and global supply risks. Combining this data with TECHCET's proprietary, quantitative wafer forecast results in a viable long-term market forecast for a variety of process materials.



We track micro-economic and macro-economic trends pertaining to the semiconductor industry and track overall industry trend and needs, equipment supply and demand situation, deduction towards the quartz material requirement, and supplier/fabricators situation one by one. From this vantage point, we check the suppliers/fabricators and the base material company information, and then the raw materials market information. Included in our work is an analysis of public information, website information, supplier interviews, supplier surveys, supplier peer-data cross-checking, and reference comparison. In addition, we conduct a material base usage calculation with respect to a demand and supply micro-economic analysis. We then conduct a forward and backward sweep of the forecast until data is in sync. In the meantime, for the data points that are missing, we use past historic, forward-looking data, and peer data so to extrapolate from three different levels of cross-checking. This provides us an estimation based on judgment from industry experience. In this year's report, we especially added special industry situation reporting and analysis for exogenous factors affecting the industry, which can be big percentage influence factors than normal trend parameter contributors.

2.4 OVERVIEW OF OTHER TECHCET CMR™ REPORTS

TECHCET produces electronic material supply chain reports each year as one of its functions for the Critical Materials Council. Reports to be published in 2019 can be found at www.techcet.com and are listed in the table below:

Table 2: TECHCET Critical Material Reports

	TECHCET's Critical Materials Reports™		
1	CMP Consumables (Pads & Slurry)		
2	CMP Equipment Ancillaries (Conditioners, Filters, etc.)		
3	CVD /ALD Hi K Precursors		
4	CVD DIELECTRIC Precursors		
5	Equipment Components – Quartz		
6	Equipment Components – Silicon		
7	Equipment Components - SiC/Ceramics		
8	Gases - Electronic Specialty, Bulk & Rare Gases		
9	Metal Plating Chemicals		
10	Photoresists, Ancillaries & Extension Materials		
11	Sputtering Targets		
12	Wafers: Silicon, SOI		
13	SiC Wafers & Manufacturing		
14	Wet Chemicals / Specialty Cleans		
15	Special Reports: Impact of US Expansions on Wet Chemicals Supply Chains		